

# Product Data Sheet



## Product

### MCT 9232-04SFDA

#### Self-Filleting Non-Conductive Die Attach

DESCRIPTION: 9232-04SFDA is a nitride filled, single component, frozen, epoxy compound for die to die or die to substrate or leadframe with a TC of 2.88W/mK. This product is designed to release entrapped air rapidly during cure resulting in a smooth, self-filleting pinhole free surface. The viscosity is such that this material will flow nicely and form fillets during die attach and the AlN filler guarantees a minimum adhesive thickness of 7um. Adhesion to Si, GaAs, GaN, glass, epoxy molded components, leadframes, is excellent.

Appearance: Color:	Grey
Viscosity (cps):	3100
Filler	AlN+ 85% - 88%
Filler size	~7um
Hardness (Shore D)	75
Coefficient of Thermal Exp. (in/in/°C x 10 <sup>-6</sup> )	
Below Tg	45
Above Tg	~188
Tg °C	~92
Thermal Conductivity (W/mK)	2.88
Modulus	1.5
Cure Shrinkage (%)	0.189
Tensile Strength (psi)	9600
Water Absorption (%)	< 0.20
Dielectric Strength (volts/mil)	475
Volume Resistivity (Ω-cm)	1 x 10 <sup>15</sup>
Power Factor (60 HZ)	0.028
Dielectric Constant (60 HZ)	4.3
Post Cure Ionics 883/5011.3.8.7	Cl=<6ppm, Na+<3.3ppm, K+<1.1ppm
Teflon Flask 5 gm sample using 20-40 mesh, 50 gm DI H <sub>2</sub> O, 100°C for 24 hours	

Curing: Full Cure: 1 hr @ 80°C, 30 min @ 100°C, 20 MIN @ 150°C

Shipping: Freeze Packs – No Dry Ice

Storage: Shelf Life: 4-5 days at 20-25°C,  
3 months @ -10°C, 9 mos.-1 year @ -40°C in original sealed containers.

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